


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

	X	Y	Z
A	-2.584	0	0
B	-2.584	2.0	0
C	1.171	2.0	0

ADVANCE
PRINT

2. CALCULATED BLANK LENGTH OF TUBING TO BE $5.702 \pm .015$.

1. PROCESS AS FOLLOWS:
- BRAZE NIPPLE PER ACES 2751.
 - ZINC PLATE PER ACES 2751.
 - BEND TO DIMENSION.
 - INSTALL NUT, FORM END PER FF479.
 - INSTALL O-RING (NOT SHOWN)

4	1	O-RING	FF40106-06	****
3	1	NIPPLE	FW1172-0606S	STEEL
2	1	NUT	FC3568-06-186	STEEL
1	1	TUBING	FC2800-035-0375	STEEL
ITEM NO.	QTY REQ'D	DESCRIPTION	PART NUMBER	MATERIAL
LIST OF MATERIALS				
DRAWN J. BAKER	DATE 11/13/02	 DRAWING TITLE NIPPLE ASSEMBLY		
CHECKED	DATE			
APPROVED	DATE			
RELEASED	DATE			
PROJECT NO.	APC NO.	SIZE (CASE) CODE NO.	DRAWING NUMBER	
DESIGN APPROVED		A 01276	FJ3804-0606S	
APPROVED		SCALE 2/1 U	SHEET	

FJ3804-0606S