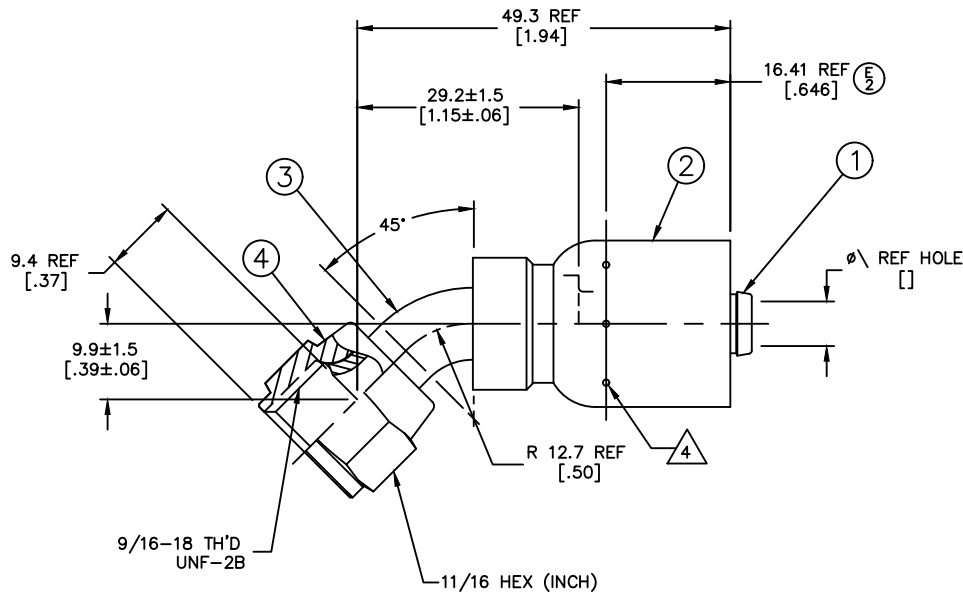


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299
D	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-07-27 SSW	CO-0206202
E	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION.	2021-11-17 AAG	CO-0221273



METRIC

FJ3249-0606S	FW1314-0606S	FW1186-06S	404501-6S	210201-6S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN S. BOHN	CHECKED R. D. WEBB	APPROVED G. CLARK	RELEASE DATE 2001-01-16	EN-F20803	DP-1290	THIRD ANGLE PROJECTION	SIZE A2	DRAWING NUMBER FJ3249-0606S	REV E	
1	STEEL											
2	STEEL											
3	STEEL											
4	STEEL											
									SCALE 2/1	DIST U	CAGE CODE 01276	SHEET 1

Danfoss FLUID CONVEYANCE DIVISION
DRAWING TITLE
FITTING ASSEMBLY
45°, SAE 37" SWIVEL
1503 HOSE

- ④ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (E 1)
- ③ CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26. (Q 1)
- (b) ZINC PLATE PER ES 2751D8.
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ES 2409P17.

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