



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN TO MATCH FJ3255-0606S REV "NONE"	2005-10-19 DS/BAT	EN-F28480 DP-1299
C	1) FINISH WAS "ZINC PLATE PER ACES 2751"	2020-06-25 ADP	CO-0204970
D	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #7 2) ADDED DIMENSION. 3) UPDATED PROCESS FLOW	2021-11-16 DMK/ARK	CO-0221288

METRIC

FJ3255-0606S	FW1314-0606S	FW1186-06S	409009-6S	FC1500-0606S	FC1473-06S
PART NUMBER	(1) NIPPLE	(2) SOCKET	(3) (6) ELBOW	(4) SHOULDER	(5) NUT

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL
4	STEEL
5	STEEL

DRAWN DSnyder		Danfoss FLUID CONVEYANCE DIVISION	
CHECKED B.THOMAS			
APPROVED B.THOMAS		DRAWING TITLE	
RELEASE DATE 2005-10-20		FITTING ASSEMBLY	
EN-F28480		90°, ORS FEMALE SWIVEL, SHORT DROP, 1503 HOSE	
DP-1299		SIZE A3	DRAWING NUMBER FJ3255-0606S
THIRD ANGLE PROJECTION		SCALE 2:1	REV D
		DIST U	SHEET 1
		CAGE CODE 01276	

- (D3)
- (7) CRIMP LOCATION IMPRESSION MARK (6-8 PLACES).
- (6) CAN BE MADE FROM TUBING PER SPECIFICATION ON ELBOW DRAWING.
- (5) ASSEMBLE SOCKET PER ES 2409P17.
- (4) ASSEMBLE NUT PER ES 2409P1.
- 3. ZINC PLATE PER ES 2751D8. (C1)
- (2) BRAZE PER ACES 67P3 OR P26.
- 1. DIMENSIONS ARE IN MILLIMETERS [INCHES].

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