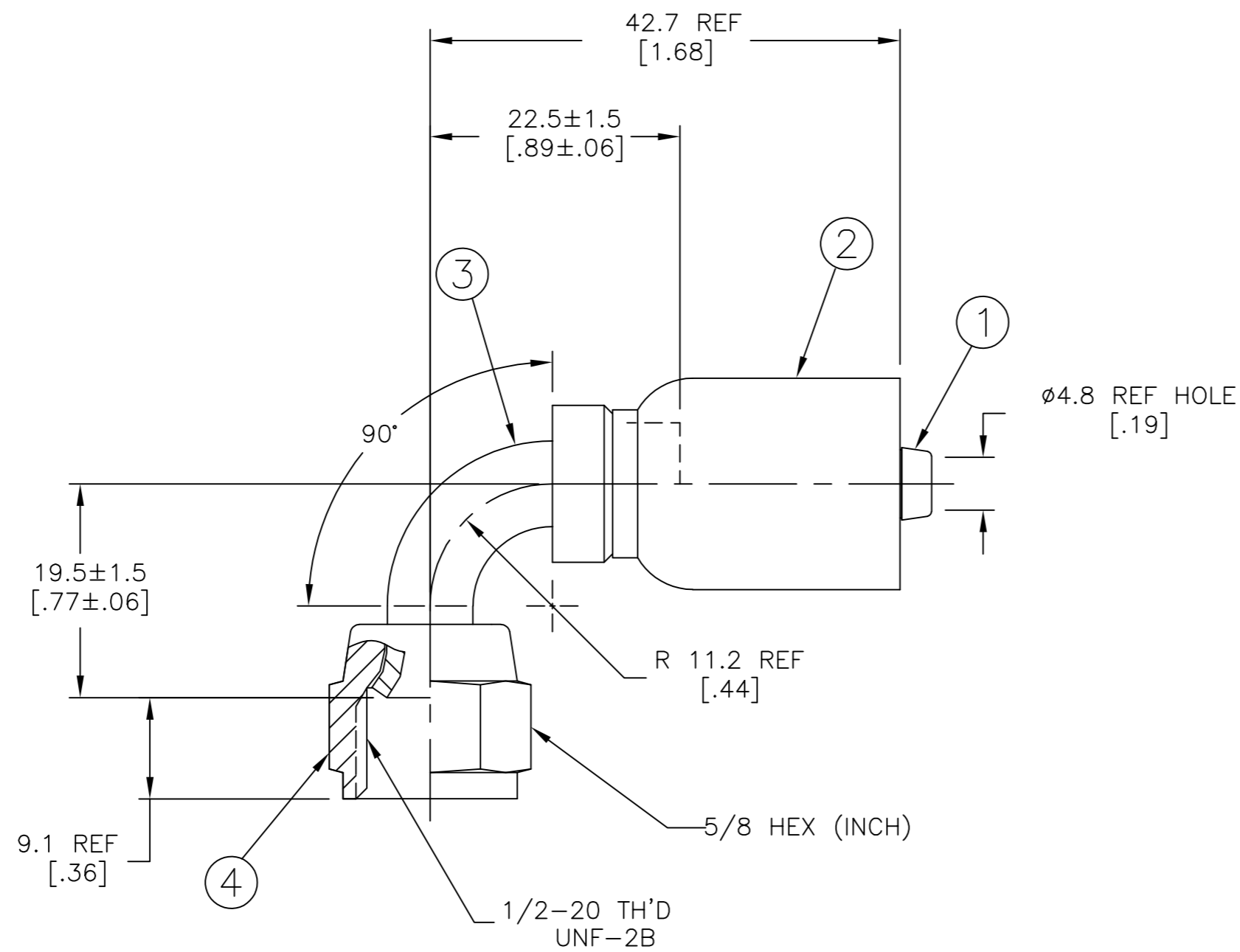


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
D	REACTIVATED AS PER REV "B" TO SHOW AEROQUIP DESIGN	2006-05-16 RHJ/KBM	EN-F30034 DP-1299



METRIC

FJ3244-0505S	FW1314-0505S	FW1186-05S	409009-5S	210221-5S	
PART NUMBER	① NIPPLE	② SOCKET	③ ELBOW	④ NUT	

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN D. SNYDER	FLUID CONVEYANCE DIVISION		
1	STEEL	CHECKED R. D. WEBB	Danfoss DRAWING TITLE FITTING ASSEMBLY 90°, UNIVERSAL (SAE 37° OR 45°) SWIVEL, 1503 HOSE		
2	STEEL	APPROVED S. HAUBERT			
3	STEEL	RELEASE DATE 2001-01-12			
4	STEEL	EN-F20874 DP-1290			
		THIRD ANGLE PROJECTION	SIZE A2	DRAWING NUMBER FJ3244-0505S	REV D
		ITEM TYPE:	SCALE 2:1	DIST U	CAGE CODE 01276
				SHEET	

③ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

2. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26 (NIPPLE ON SHORT TANGENT END).
- (b) ZINC PLATE PER ACES 2751.
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ACES 2409P17.

1. DIMENSIONS ARE IN MILLIMETERS [INCHES].