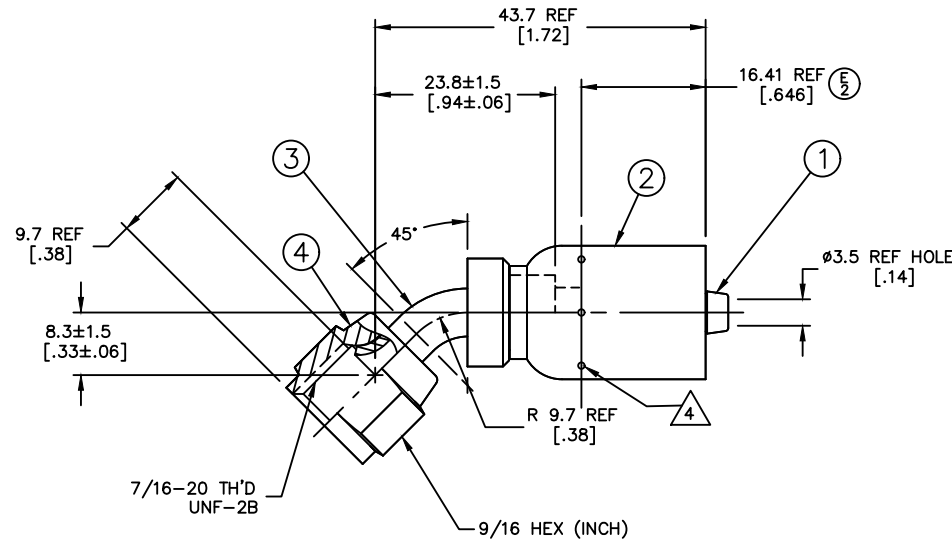


| REVISIONS | | | |
|-----------|---|-----------------------|----------------------|
| REV | DESCRIPTION | DATE | APPROVED |
| C | REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN | 2006-05-16 RHJ/KBM | EN-F30034 DP-1299 |
| D | 1) FINISH WAS "ZINC PLATE PER ACES 2751" | 2020-07-23 SSW | CO-0206201 |
| E | ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4. 2) ADDED DIMENSION. | 2021-11-16 AAG | CO-0221226 |



METRIC

- 4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). (E1)
- 3. CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26.
- (b) ZINC PLATE PER ES 2751D8.
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ES 2409P17.

(D1)

| | | | | | |
|--|--------------|----------------------------|---|--------------------------------|------------|
| FJ3243-0404S | FW1314-0404S | FW1186-04S | 404501-4S | 210221-4S | |
| PART NUMBER | (1) NIPPLE | (2) SOCKET | (3) ELBOW | (3) (4) NUT | |
| LIST OF MATERIALS | | | | | |
| ITEM NO. | MATERIAL | DRAWN S. BOHN | FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 45°, UNIVERSAL (SAE 37° OR SAE 45°) SWIVEL, 1503 HOSE | | |
| 1 | STEEL | CHECKED R. D. WEBB | | | |
| 2 | STEEL | APPROVED G. CLARK | | | |
| 3 | STEEL | RELEASE DATE 2001-01-16 | | | |
| 4 | STEEL | EN-F20803 | SIZE A2 | DRAWING NUMBER FJ3243-0404S | REV E |
| | | DP-1290 | THIRD ANGLE PROJECTION | SCALE 2:1 | DIST U |
| | | | | CAGE CODE 01276 | SHEET 1 |
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