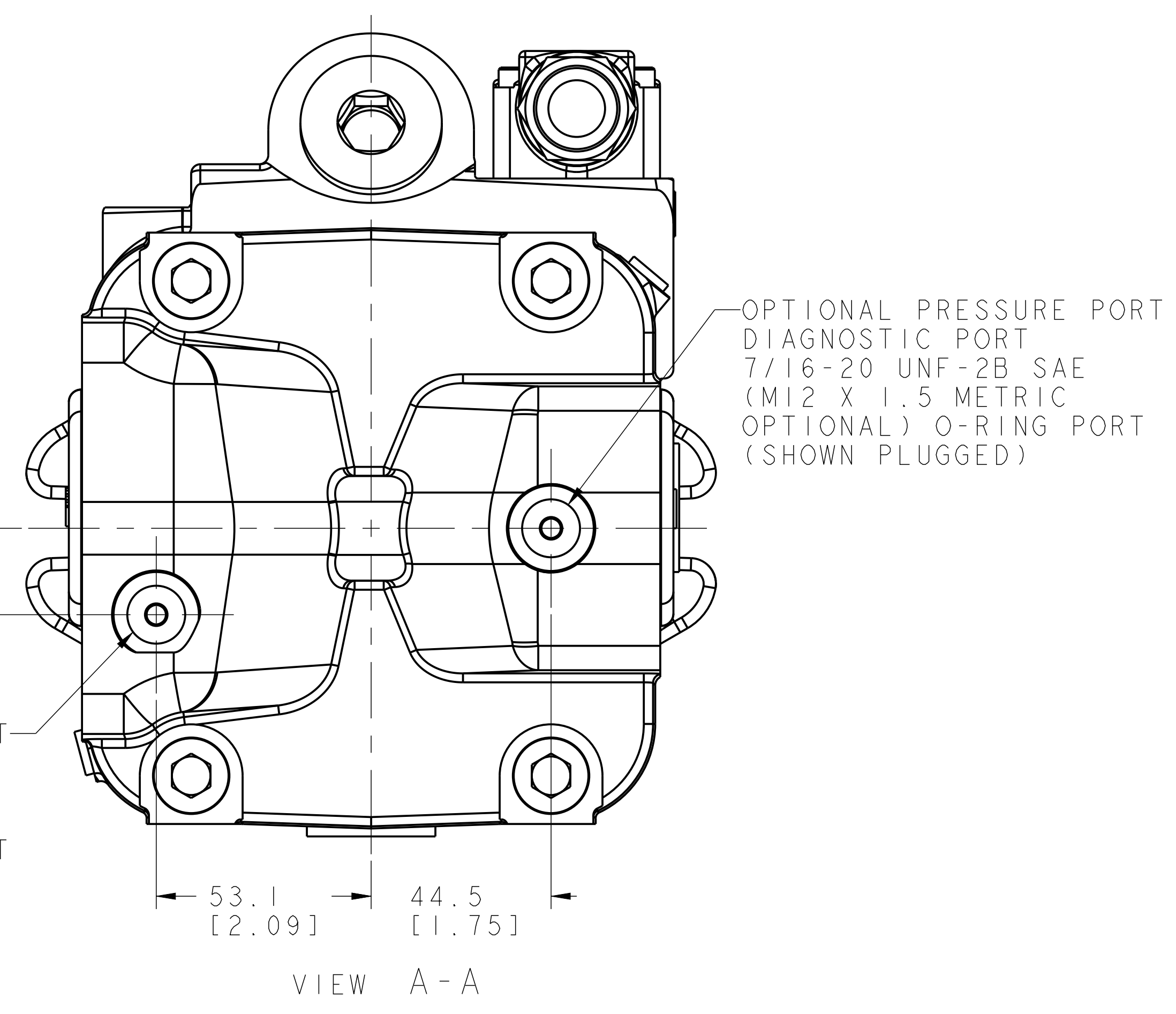
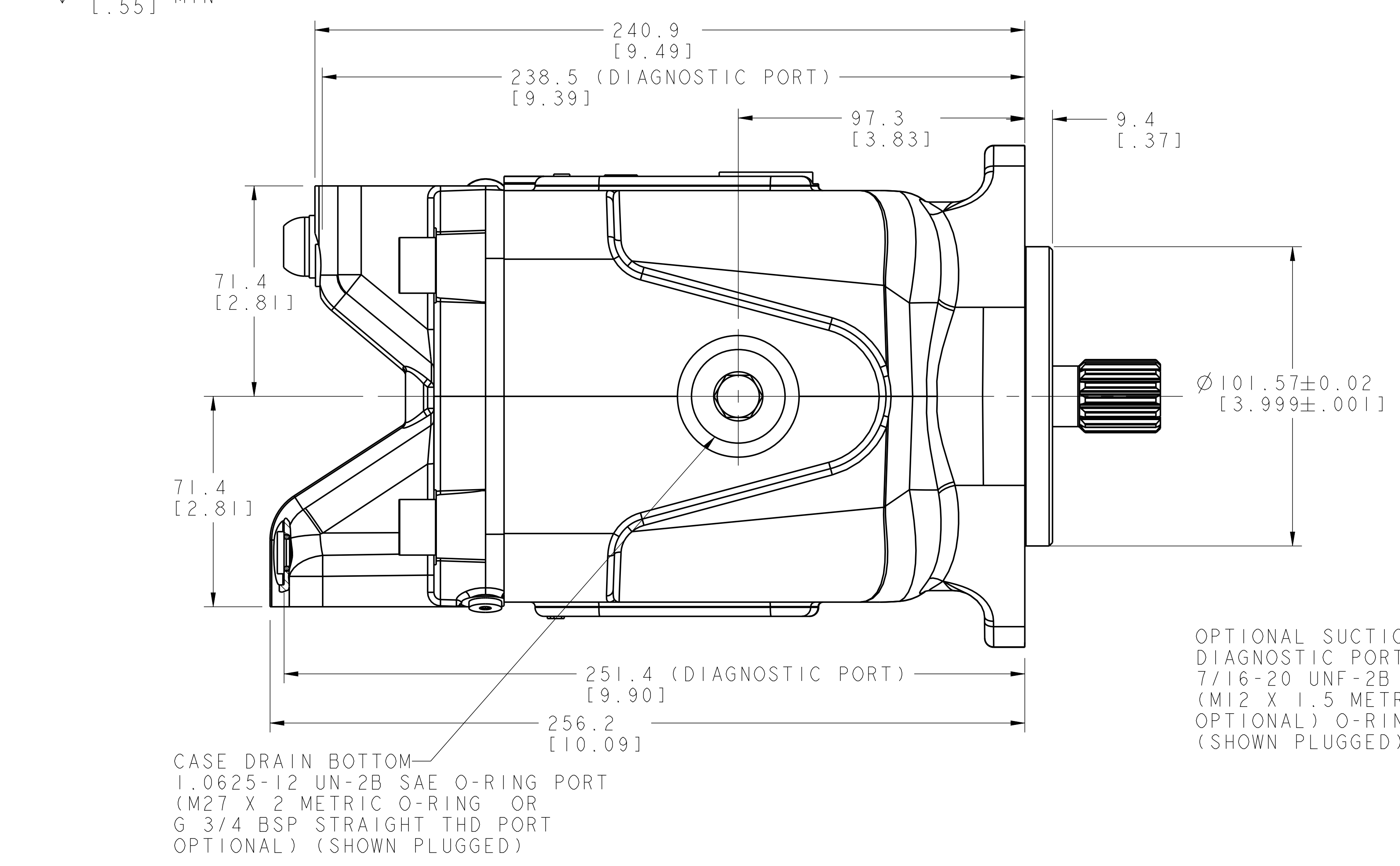
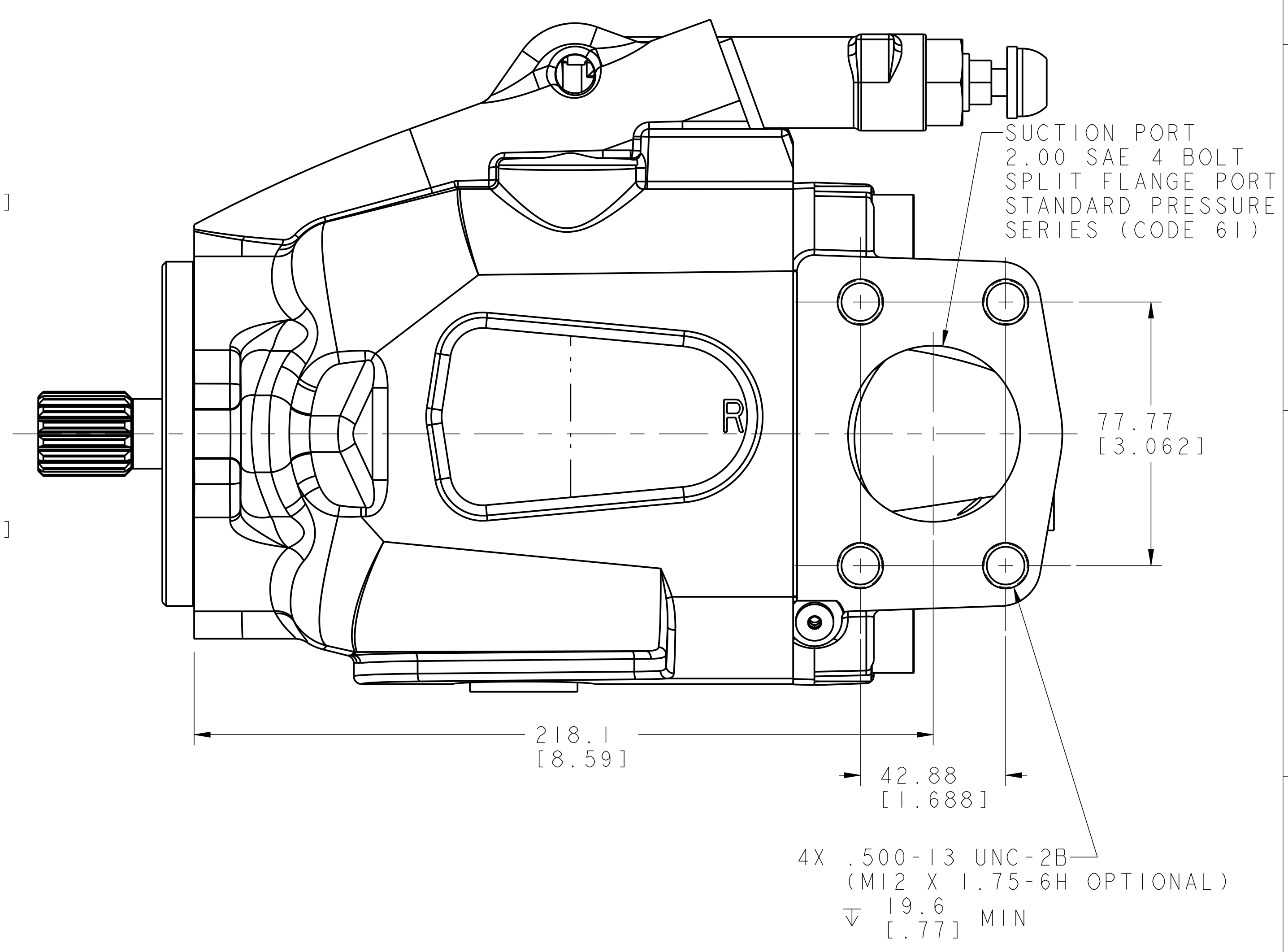
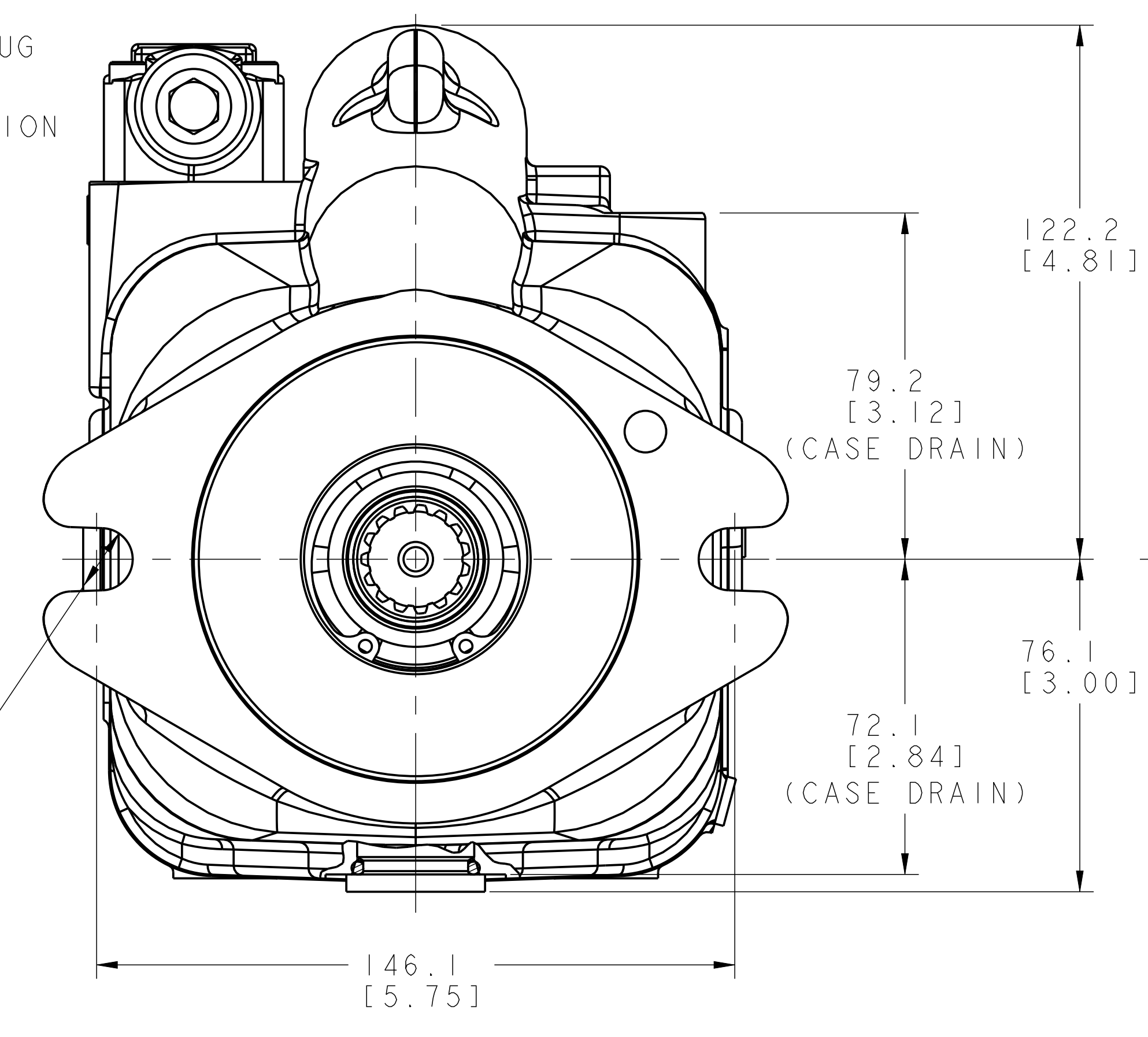
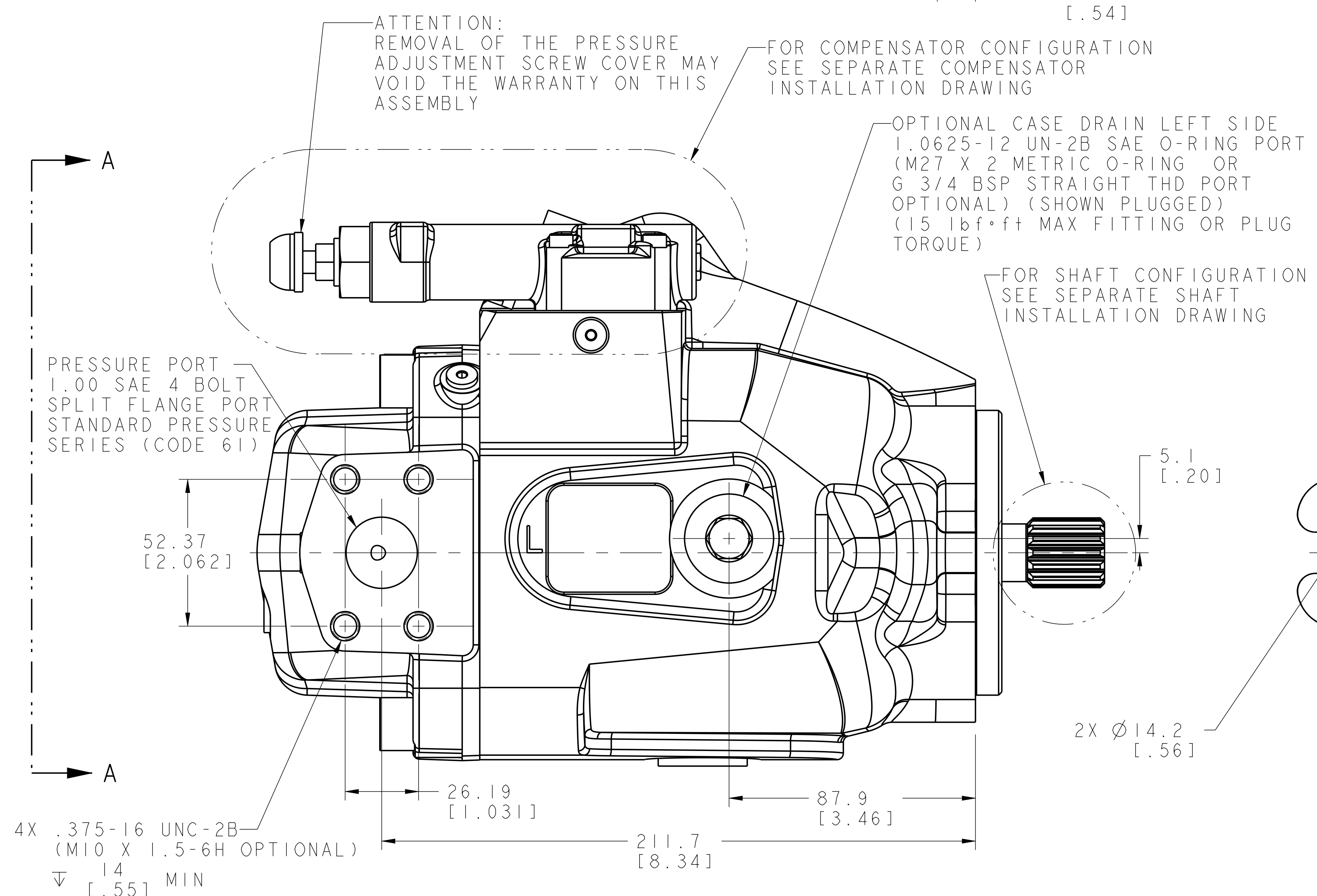
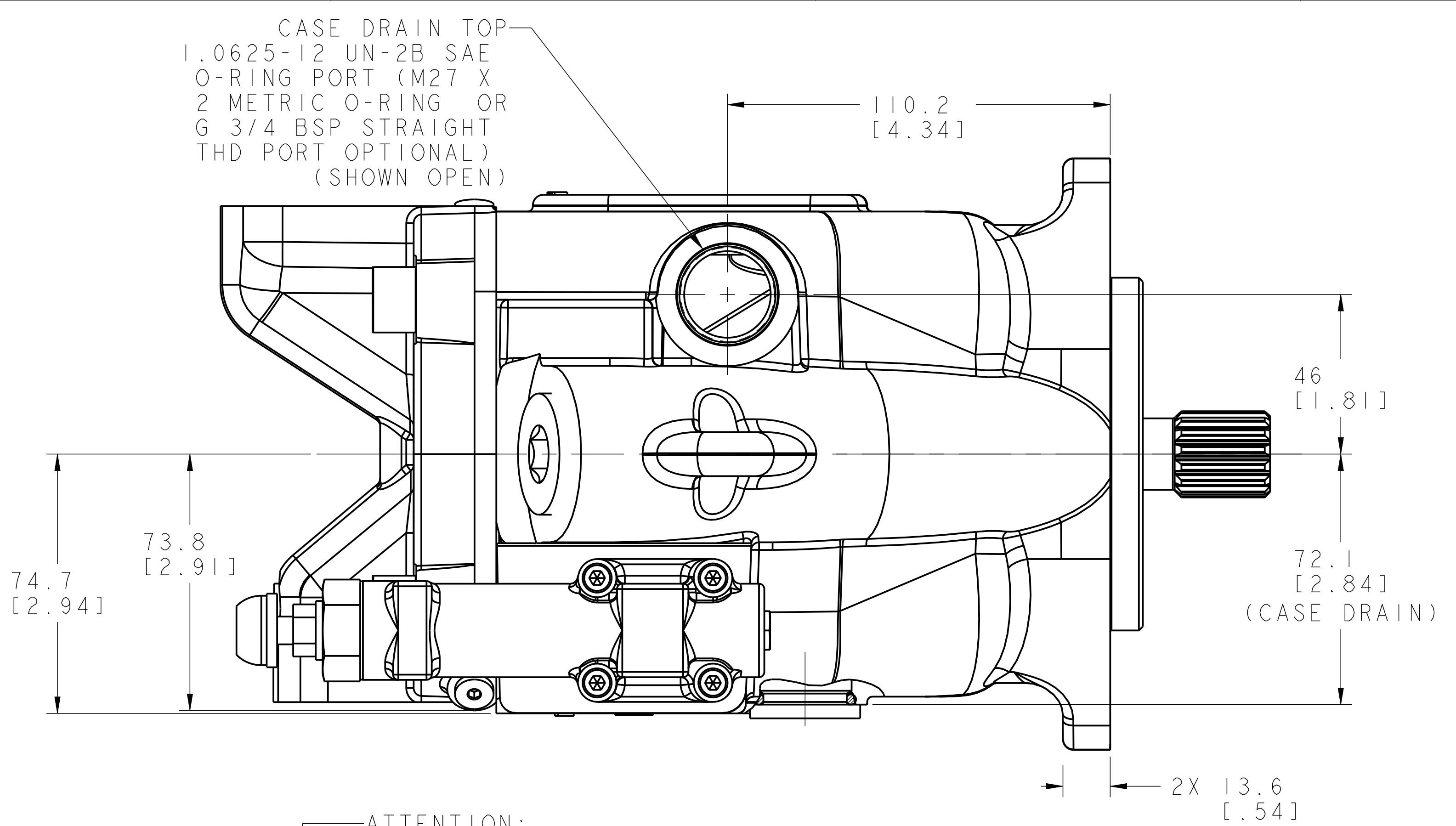


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	NWS	BMS	5-28-08	0018094
B	(IC)WAS M12 X 2.5-6H	MKS	MKS	4/10/09	0016471
C	REVISED	AB	KBK	06/26/18	M108183



NOTE  
1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING

REVIEWED FOR CLASSIFICATION PER ESP-042

DRAWING BASED ON ANSI Y14.5M-1982

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES [MILLIMETERS (INCHES)]

TOLERANCES  
.x ± .001  
.xx ± REF  
.xxx ± ONLY  
< ± .001

UNSPECIFIED RADII ARE: ---  
UNSPECIFIED DRAFT ANGLES ARE: ---

THIRD ANGLE PROJECTION  
DO NOT SCALE

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DRAWN NWS BY/DATE 12-27-07  
CHECKED BMS BY/DATE 12-27-07  
ENGRG DJZ BY/DATE 12-27-07  
METALLURGY BY/DATE ---

MATERIAL/HEAT TREAT  
TITLE  
SERIES 420 PUMP INSTALLATION

NUMBER  
A-3216-004

SCALE 1/1 SHEET 1 OF 1

**Danfoss**