



**NOTE**  
 1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE UNIT CENTERLINE BEFORE STARTING

**CS** REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES  MILLIMETERS

**TOLERANCES**  
 .X + .000  
 .XX + .001  
 .XXX + .002  
 .XXX + .005  
 UNSPECIFIED RADIUS ARE:  
 .XXX + .002  
 UNSPECIFIED DRAFT ANGLES ARE:  
 .XXX + .002

**DRAWING** MMS BY/DATE 12-27-07  
**CHECKED** BMS BY/DATE 12-27-07  
**ENGINEER** GJZ BY/DATE 12-27-07  
**METALLURGY** BY/DATE

**MATERIAL/HEAT TREAT**

**TITLE**  
 SERIES 420 PUMP INSTALLATION

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 Eaton Hydraulics, Inc.  
 14615 Lone Oak Road  
 Eden Prairie, Mn. 55344

**NUMBER**  
 A-3215-004

**SCALE** 1/1 **SHEET** 1 OF 1

**DO NOT SCALE** **THIRD ANGLE PROJECTION** **ARITHMETICAL AVERAGE**