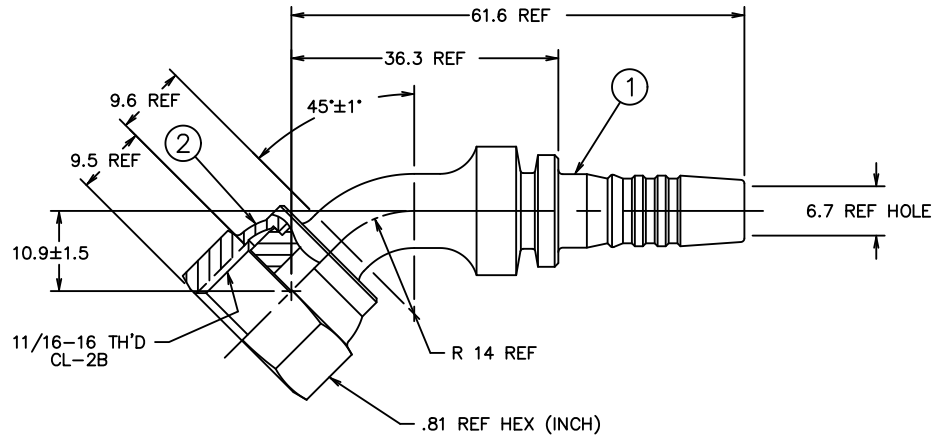


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN -- SUPERSEDES 1SA_FRA_SHEET 3 REV."D" FOR 1SA6FRA6	10-31-95	EN-F16050 DP-24900
F	1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-07-03 ASB	CO-0205425



61.6	2.43
36.3	1.43
14	.55
10.9±1.5	.43±.06
9.6	.38
9.5	.37
6.7	.26
MM	INCH

CONVERSION

METRIC

1. PROCESS AS FOLLOWS:
 (a) BEND NIPPLE TO DIMENSIONS SHOWN.
 (b) ZINC PLATE PER ES 2751DB.
 (c) CRIMP NUT PER ACES 2409P1.

F1

ITEM NO.	MATERIAL	DESCRIPTION	QUANTITY
1	STEEL	NIPPLE	1
2	STEEL	NUT	1

LIST OF MATERIALS			
1SA6FRA6	1F40022-0606AB	FC1473-06S	
AEROQUIP PART NUMBER	① NIPPLE	② NUT	

DRAWN R.D. GARRETT		FLUID CONVEYANCE DIVISION	
CHECKED M. MOLINA		DRAWING TITLE	
APPROVED R.D. GARRETT		NIPPLE ASSEMBLY	
RELEASE DATE 1995-11-01		45° ORS FEMALE SWIVEL, 2781 HOSE	
EN-F16050		SIZE	DRAWING NUMBER
DP-24900		A3	1SA6FRA6
THIRD ANGLE PROJECTION		SCALE	REV
		2/1	F
		DIST	SHEET
		U	01276

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