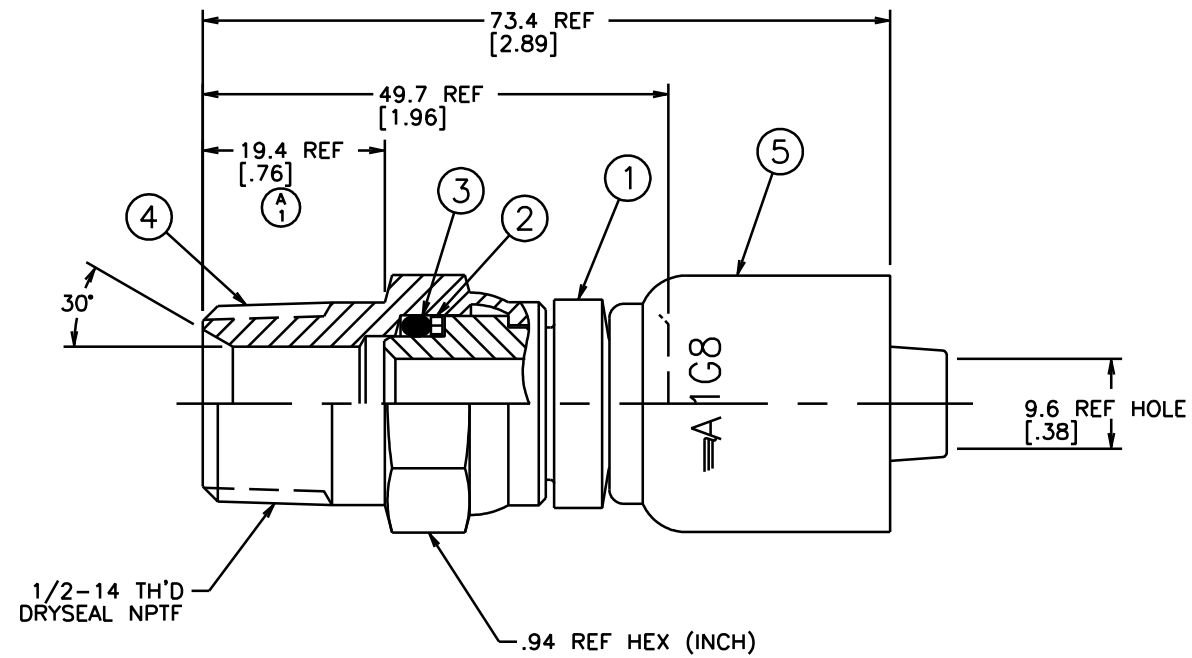


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REDRAWN - SUPERSEDES 1GA_PS_ REV. NONE FOR 1GA8PS8 (1) WAS 19 REF	12-19-95	EN-F16133 DP-24900
B	(1) NOTE #1(a) WAS "ASSEMBLE NUT PER ACES 1831 AND 100% INSPECT TO INSURE NUT SWIVELS." (2) ADDED NOTE #3.	2000-03-21	EN-F19797 DP-1299 R.D.G.



METRIC

REV. B  
SH.  
1GA8PS8  
DWG. NO.

1GA8PS8	1F40005-0808-S	22049-113	22550-113	221033-8-8S	1G8
AEROQUIP PART NUMBER	① NIPPLE	② BACK-UP RING	③ O'RING	④ NUT	⑤ SOCKET
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN R.D.GARRETT			
1	STEEL	CHECKED M.MOLINA			
2	TEFLON	APPROVED R.D.GARRETT			
3	NITRILE (BUNA-N)	RELEASE DATE 12-21-95			
4	STEEL	EN-F16133 DP-24900			
5	STEEL	THIRD ANGLE PROJECTION			
		ITEM TYPE EBPA	SCALE 2/1	DIST U	CAGE CODE 01276

- 3. DIMENSIONS ARE IN MILLIMETERS [INCHES]. (B/2)
- 2. 1SA8PS8 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3 AND #4.
- 1. PROCESS AS FOLLOWS:
  - (a) ASSEMBLE NUT PER ACES 2409P5 AND 100% INSPECT TO INSURE NUT SWIVELS. (B/1)
  - (b) ASSEMBLE SOCKET PER ACES 2813.

**Aeroquip** AEROQUIP CORPORATION  
Industrial Products Group  
Maurree, Ohio, U.S.A.

DRAWING TITLE  
**FITTING ASSEMBLY**  
MALE PIPE SWIVEL, OTC

SIZE C DRAWING NUMBER 1GA8PS8 REV B

SHEET NO