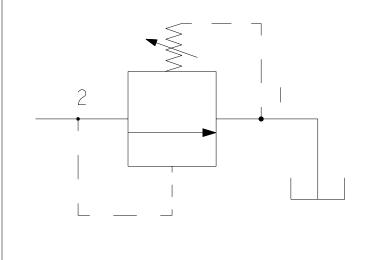
53.2	25.4 HEX.
31.8	7/8-14 UNF-2A THD.

 $\emptyset 15.80 \pm 0.03$

 $[.622 \pm .001]$



NOTE:

REV

- I.USE VALVE CAVITY C-10-2.
- 2.NET WEIGHT OF CARTRIDGE: 0.22kg [.48 lb]
- 3. TORQUE INTO CAVITY:

DESCRIPTION

ENGINEERING RELEASE

ALUMINIUM CAVITY: 47-54 N.m [35-40 lbf.ft] STEEL CAVITY : 68-75 N.m [50-55 lbf.ft]

MC

DISTRIBUTION CODE(S)

|CHK|DATE|ECN / MPS

M63978

JGS 2/12/05

RSI

DRAWING BASED ON ANSI YI4.5M-1982

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(PER ISO 16016)

DRAWN SKS MATERIAL/HEAT TREAT BY/DATE 05/13/05 CHECKED RSI BY/DATE 05/16/05 ENGRG --TITLE

UNSPECIFIED RADII ARE: BY/DATE --METALLURGY --BY/DATE --

UNLESS OTHERWISE

SPECIFIED ALL DIMENSIONS ARE IN

TOLERANCES

INCHES

. X ± --

. X X ± --

. X X X ± --

∠ ± --

MILLIMETERS X

RV3-10-F/RV8-10-F

UNSPECIFIED \oplus DRAFT ANGLES ARE: THIRD ANGLE PROJECTION B SIZE DO NOT SCALE

MICROINCHES X MICROMETERS (MICROINCHES)

NUMBER SHEET I OF I SCALE 1/1 ARITHMETICAL AVERAGE